



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-559-011

Job Sheet 172979-A



Part No: D206-559-011

Job Qty: 5 ea

Part Name: 206A/B Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 3/23/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG IIN-D206-559 REV L, DSI 9527 REV A IPP Rev:C 04.02.17 Blank size changed KJ/JLM IPP Rev:D 07-01-02 Was K10007 JLM IPP Rev:E 08-05-05 up a chg DD verified by:EC IPP Rev:F 08-10-15 New Manufacturing Method JLM Verified By:EC IPP Rev G 10.10.04 per DSI9527 EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	5 Ea	3/23/18	3/23/18	0.00	0.00	Start Up Stores/Pkg-2			APR 10 2018
160	Packaging	5 pcs	3/23/18	3/23/18	0.00	0.00	Packaging1-2			APR 10 2018
170	QC	5 pcs	3/23/18	3/23/18	0.00	0.00	QC4			7.10
175	DC	5 pcs	3/23/18	3/23/18	0.00	0.00	DC			7.10
180	Packaging	5 pcs	3/23/18	3/23/18	0.00	0.00	Packaging3-1			
190	QC21-FG	5 Ea	3/23/18	3/23/18	0.00	0.00	QC21			

Part Op 175 - Photocopy bluefile and create labels per PPPD206-559-011 CHG007
Descriptions: 180 - Identify and pack for shipping as per PPPD206-559-011

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-17A	Bolt	40 Ea (8 ea)	90-Start up Operation	504730x1 2724x476
AN4-20A	Bolt	40 Ea (8 ea)	90-Start up Operation	5011061
D2182B050	Clamp Cushion Black 5.0 " Long	20 Ea (4 ea)	90-Start up Operation	5038741
D2529	Washer	40 Ea (8 ea)	90-Start up Operation	5034198x28x50
MS21042L4	Nut	40 Ea (8 ea)	90-Start up Operation	5045901
NAS1149D0463J	Washer	80 Ea (16 ea)	90-Start up Operation	5034198x28x50
QS200-M44S	Clamp	10 Ea (2 ea)	90-Start up Operation	5045901
D2274	Radius Block	40 Ea (8 ea)	160-Packaging	5045901
D2435	Bearpaw	10 Ea (2 ea)	160-Packaging	5045901
D2438	Clamp	20 Ea (4 ea)	160-Packaging	5045901



Container No: S058123

Part: D206-559-011

Job No: 172979-A

Serial No/Batch: S052904

Revision:
Inspector:

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Date: 04/10/18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-17A	40	247	0
	AN4-20A	40	212	0
	D2182B050	20	64	0
	D2529	40	2,470	0
	MS21042L4	40	3,880	0
	NAS1149D0463J	80	5,744	0
	QS200-M44S	10	16	0
	D2274	40	340	0
160-Packaging	D2435	10	16	0
	D2438	20	132	0
Part Specifications				
Specifications could not be found.				

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP

Change Record

PAGE 1 OF 1

Part Number: D206-559-011Description: BEARPAW INSTALLATION (206/407)[illegible]